



Certificate JP99/016674.00

The management system of

Otsuka Holdings Co., Ltd.

Shinagawa Grand Central Tower, 2-16-4 Konan, Minato-ku, Tokyo Japan

has been assessed and certified as meeting the requirements of



ISO 14001:2015

For the following activities

Manufacture, research and development of Pharmaceutical Products (ethical drugs, over the counter drugs, quasi drugs), Active Pharmaceutical Ingredients, Medical device, Beverages, Food products, Food materials, Chemicals and Medical plastic container parts.

This certificate is valid from 12 August 2021 until 13 August 2023 and remains valid subject to satisfactory surveillance audits.

Re certification audit due before 1 July 2023.

Issue 10 Certified since 8 September 1999



This is a multi-site certification.

Additional site details are listed on the subsequent pages and Site scope notification.

Authorised by



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Otsuka Holdings Co., Ltd.

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Additional facilities

Otsuka Pharmaceutical Co., Ltd.	
Production Headquarters	463-10 Kagauno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Tokushima Factory	463-10 Kagauno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Second Tokushima Factory	224-18 Hiraishi Ebisuno, Kawauchi-cho, Tokushima-shi, Tokushima Japan
Tokushima Wajiki Factory	306-2 Azaotsubo, Koniu, Naka-cho, Naka-gun, Tokushima Japan
Tokushima Itano Factory	Matsutani, Itano-cho, Itano-gun, Tokushima Japan
Saga Factory	5006-5 Azahigashiyama, Omagari, Yoshinogari-cho, Kanzaki-gun, Saga Japan
Takasaki Factory	351-1 Nishiyokote-machi, Takasaki-shi, Gunma Japan
Fukuroi Factory	2402-1 Aino, Fukuroi-shi, Shizuoka Japan
Fujii Memorial Research Institute	1-11-1, Karasaki, Otsu-shi, Shiga Japan
Otsu Skin Care Research Institute	3-31-13, Saikawa, Otsu-shi, Shiga Japan
Otsu Nutraceuticals Research Institute	3-31-13, Saikawa, Otsu-shi, Shiga Japan
Otsuka Pharmaceutical Factory, Inc.	
Naruto Site	115 Kuguhara, Tateiwa, Muya-cho, Naruto-shi, Tokushima Japan
Matsushige Factory	139-1 Toyohisakaitaku, Toyohisa, Matsushige-cho, Itano-gun, Tokushima Japan
Toyama Factory	2-27-1 Ariso, Imizu-shi, Toyama Japan
Kushiro Factory	1-13 Asahi, Onbetsu-cho, Kushiro-shi, Hokkaido Japan



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Taiho Pharmaceutical Co., Ltd.
 Environment Management
 General Affairs Dept
 Tokushima Site

Saitama Site

Kitajima Site

PMO Uchikanda Building, 1-14-10 Uchikanda,
 Chiyoda-ku, Tokyo Japan
 224-2 Ebisuno, Hiraishi, Kawauchi-cho,
 Tokushima-shi, Tokushima Japan
 200-22 Motohara, Kamikawa-machi,
 Kodama-gun, Saitama Japan
 1-1 Aza Iuchi, Takabou, Kitajima-cho, Itano-gun,
 Tokushima Japan
 1775-1 Aza Oki, Kugui, Bizen-shi,
 Okayama Japan

Okayama Taiho Pharmaceutical Co., Ltd.
 Okayama Site



Otsuka Chemical Co., Ltd.
 Tokushima Factory

Naruto Factory

Matsushige Factory

463, Kagasuno, Kawauchi-cho, Tokushima-shi,
 Tokushima Japan
 615, Aza Hanamen, Satoura, Satoura-cho,
 Naruto-shi, Tokushima Japan
 139-40, Aza Toyohisakaitaku, Toyohisa,
 Matsushige-cho, Itano-gun, Tokushima Japan

Otsuka Foods Co., Ltd.
 Tokushima Factory

Shiga Factory
 Kushiro Factory

Gunma Factory

463-55 Kagasuno, Kawauchi-cho, Tokushima-shi,
 Tokushima Japan
 6-6 Takamatsu-cho, Konan-shi, Shiga Japan
 2-4 Akebono, Onbetu-cho, Kushiro-shi,
 Hokkaido Japan
 10 Itai, Oaza, Tamamura-cho, Sawa-gun,
 Gunma Japan

Otsuka Techno Corporation
 Head Office & Naruto Plant

Wajiki Plant

120-1 Aza, Itayashima, Akinokami, Seto-cho,
 Naruto-shi, Tokushima Japan
 330 Aza, Otsubo, Koniu, Naka-cho, Naka-gun,
 Tokushima Japan

